

SPECIFICATIONS

Prepared on:
March 22, 2005



Updated on:
December 21, 2007

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Product name: APP R-STOP

A penetrating anticorrosive agent which stops the development of intercrystalline corrosion in steel, zinc-coated steel and aluminium. When applied onto a rust-free surface, it removes moisture from corrosion centres and isolates them. Impregnated surfaces may be covered with polyester products, and unary and binary primers.

Container:	100 ml.
Product and additives:	APP R-STOP; APP 2K Verdunnung.
Colour:	Colourless.
Output:	Caution! In practice the output depends on certain factors including: object shape, roughness of the base, method of application and working conditions.
<u>Usage:</u>	The product is intended for the repairs of body elements of motor cars, delivery vans, trucks, and buses.
<u>Base</u>	
Proper base types:	Steel, zinc-coated steel sheet, aluminium. Caution! Do not apply onto surfaces covered with thermoplastic lacquer (T.P.A.).

Base preparation:



Remove rust by hand or mechanically.



Before applying the preparation, remove any dust from the treated surface and degrease it using W900 remover.

The above information complies with current knowledge on our products and their possible applications. This guarantees no specific properties or usability in particular conditions. Users should observe guidelines and warnings provided on product labels and specified in material safety data sheets. We hold no responsibility if conditions beyond our control affect the final result of work.

**Auto Plast Produkt Sp. z o.o. [Ltd.] 62-300 Września, ul. Przemysłowa 10, Poland
tel. + 48(prf)61 437 00 00**

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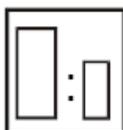
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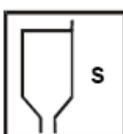
Application

Mixing ratio(s):



The product is ready to use and prepared for applying with a brush.

Add 5 to 10% of the APP 2K Verdunnung thinner in order to obtain the proper spraying viscosity.



Spraying viscosity at +20°C: 12 s 4mm DIN.

Applying:



Apply using a brush by rubbing the preparation into the surface.



It is possible to apply the product using a spray gun equipped with a ϕ 1.2- ϕ 1.4 mm nozzle at an air pressure ranging from 3.0 to 4.0 bar.



Number of layers: 1.

Recommended working conditions:

- minimum temperature: +15°C;
- maximum relative humidity: 75%.



Caution!

Evaporation time between successive layers at a temperature of +20°C: 10 minutes.

Drying:



At the temperature of +20°C:

Dust dryness: 10-15 min.

Ready for overcoating: 30-60 min.

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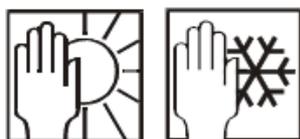
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Polishing: Polish with abrasive cloth after complete hardening.

Coverage: The APP polyester products.
Unary and binary primers.

Equipment cleaning: Nitrocellulose solvent.

Storage:



Store in original, closed containers in a dry and well-ventilated room.
Protect against freezing.

Industrial safety regulations:



For professional use only.
See: information on product labels and/or in Hazardous Material Safety Data Sheet.
Users should observe all industrial safety regulations applicable in their countries.

VOC: Permissible VOC content [g/l] in a ready-to-use product.
840 g/l for APP R-STOP
Maximum VOC content [g/l] in a ready-to-use product.
756 g/l for APP R-STOP

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